

SOM Pump – 2 channel
(Sphincter of Oddi Manometric Pump)
and
Air Compressor
Operating and Service Manual

For Model #s: PIP-5-2SS
P4-F-210
P4-F-211



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“Federal law (U.S.) restricts the sale of this device to, or by the order of a physician.”



Sphincter of Oddi Manometric Pump
and Air Compressor



READ ENTIRE MANUAL
BEFORE OPERATING SOM PUMP

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Section 1 Introduction

1.1 Introduction

The Mui Scientific Sphincter of Oddi Manometric (SOM) pump is part of the motility system used for Sphincter of Oddi manometric studies. It is used in conjunction with a computerized motility system and a SOM catheter.

The SOM pump uses regulated compressed air to deliver sterilized water through a compact resistor. The pressurized water from each compact resistor passes through a pressure transducer and then proceeds through one lumen's single opening or sleeve into the Sphincter of Oddi of the patient. The pressure changes in the sphincter or bile duct are transmitted through this fluid path back to the externally mounted transducer on the SOM pump; i.e. the water serves as a pressure-transmission medium. Each lumen of the motility catheter is connected to its own pressure transducer and all the pressure transducers are connected to a computerized recording system. The computer will display the pressure waveform on the monitor and generate analysis report. The pressure profile of the 1 or 2 channel tracing provides useful diagnostic data for evaluation of the normal or abnormal motor function of the Sphincter of Oddi according to pressure amplitude and cycle per minute. Basal pressure of 40 mmHg or higher is considered abnormal.

This SOM pump provides a high static hydraulic pressure background at 5 psi to ensure a high pressure rise rate as well as recording accuracy and repeatability. It can record the fast pressure changes of the Sphincter of Oddi, and will ensure a minimum of 120 mmHg per second rise rate. The small bore of the compact resistor also ensures a very low infusion rate of 0.4mL/min. This will minimize the amount of water entering the bile duct. During a motility study, the actual flow rate varies due to the varying amount of obstruction caused by muscle contractions. The SOM pump is a constant pressure pump. The flow rate is only a function of fidelity of the rise rate.

The pressure rise rate of the pump, measured as pressure change per unit of time i.e. mmHg/sec, varies directly with the water reservoir pressure. A higher water reservoir pressure will produce a higher pressure rise rate but also a higher flow rate. To achieve measurement accuracy, the pressure rise rate of the recording system must exceed the actual physiological rise rate of the organ being studied. The recommended water reservoir pressure for the Sphincter of Oddi is 5 psi, with a flow rate of 0.4mL/min. The pump allows the operator to change the water pressure for different physiological applications in order to optimize the pressure rise rate and flow rate. An infusion rate table is provided (Section 4.3 - Adjusting Water Reservoir Pressure) to enable an estimate of the total volume

of water infused into the patient in a given period of time. The lower water reservoir pressure and lower pressure rise rate still permit reliable measurement accuracy of the Sphincter of Oddi, which has a lower physiological contraction rate of less than of 120mmHg/sec. This also minimizes the volume of fluid being perfused.

1.2 Figures

Figure 1 – Front View



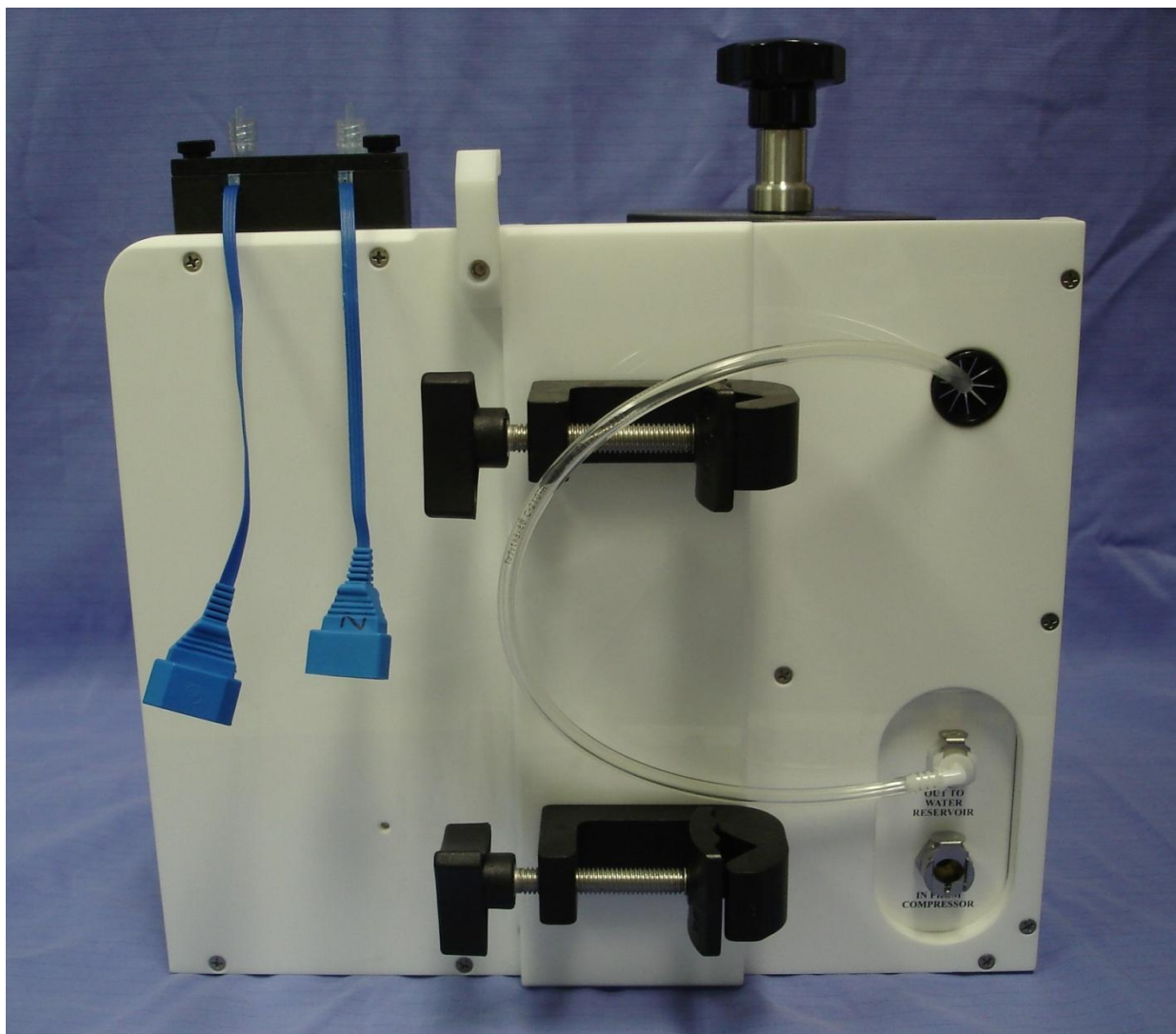
Figure 2 – Left view



Figure 3 – Right View



Figure 4 – Back View



Section 2 Description of Pump

2.1 Physical Description

The Air Compressor is connected with the pump thru the black hose at the back of the pump (“In from compressor”).

The pressurized air can be regulated with the manually adjustable pressure regulator.

The medical air pressurizes the water reservoir, which delivers pressurized water to a manifold, and then connects to a set of compact resistors. The compact resistors connect to the bottom of the transducers, located on the top of the pump, which connects to the SOM catheter. The pressurized air is regulated with a manually adjustable regulator (the black knob on the front bottom of the pump). This sets the final pressure in the water reservoir, i.e. The Driving Pressure gauge (left side) shows the actual pressure in the water reservoir. (Refer to Figures 1 in Section 1.2). The Supply Pressure gauge (right side) shows the pressure from the compressed air supply from the compressor or wall outlet.

The water reservoir is removable, simply resting between the black pegs, which sits atop the control box. The chamber float acts as a barrier to minimize air absorption into the water under pressure. The lid of the water reservoir is removable to facilitate filling and cleaning.

The 2-way stopcock provides the main on/off control of the water flow to the manifold. The outlet of the manifold is connected to the compact resistors which connect to the bottom of the transducers. The 2-way stopcock at the bottom of the transducers function as individual shut-offs for each of the transducers. The SOM catheter is connected to the top of each transducer (Refer to Figure 1 and 3 in Section 1.2).

The top 3-way stopcock allows the sterile water to flow through the transducer and into the SOM Catheter or Sleeve. The top 3-way stopcock should have the handle point to the side luer outlet. This ensures the water flow through the transducer to the catheter.

CAUTION: Do not turn the top stopcock handle downward toward the transducers. This will turn off the flow of water and the full pressure of the SOM pump will be applied to the transducer.

Transducer might get damaged.

2.2 General Requirements

The SOM pump should be positioned at approximately the same height as the patient's bed. The height of the transducers should be levelled with the height of the patient's stomach. This will reduce the hydrostatic pressure artifact on the transducer and on the recording.

CAUTION:

- **No electrical equipment should be located beneath the SOM pump. Some water from the SOM catheter is likely to drip down during the procedure. A danger of electric shock could result.**
- **Use only sterilized irrigation water in the water chamber or sterilized distilled water. Never use tap water as it contains minerals which can cause blockages in tubing and/or can support bacterial growth.**

Electrical requirements for Air Compressor Unit (if included):

- (a) 115 Volt Model: A grounded, hospital grade, 115 Volt, 60 Hz, 15A electrical outlet is required. The pump is rated at 2A. Hospital grade power cord with IEC plug is included.
- (b) 220 Volt Model: A grounded, hospital grade, 220 Volt, 50 Hz electrical outlet is required. The pump is rated at 2A. Hospital grade power cord with female IEC plug is required.

CAUTION:

- **Duty cycle: Maximum 5 minutes out of 120 minutes.**
- **The inlet pressure rating: 117kPa – 373kPa.**

Section 3 Initial Installation

3.1 Initial Unpacking

Remove any remaining packing material. Place the main pump assembly on a table. Unpack the following:

- Calibration Rod (with 2 tubes and 2 thumb screws)
- Water Collection Tray
- Compact Resistors (Package of 2)
- Water Reservoir
- Silicone Reservoir Outflow Main Tube Assembly
- Disinfectant Flushing and Draining Kit

3.2 Assembly of SOM Pump

Attach the accessories in the following order (refer to Figures in Section 1.2):

- Place the calibration rod against the left back of the pump and secure the rod to the pump using the 2 thumb screws provided. Slide the calibration tubes onto the upper and lower holders on the rod.
- Place the water collection tray on the right side of the pump.
- For SOM pumps equipped with PVBtransducerholders:
 - Remove the transducer holders by unscrewing the 2 thumb screws on top.
 - Slide a PVB transducer downward into each transducer holder with the blue cord pointing down until it clicks into place.
 - Slide all 2 blue transducer cables into the slot on the pump housing, with the blue connectors hanging out the back.
 - Secure the transducer holders back into place with the 2 thumb screws on top.
- Connect transducer cable connectors to corresponding channel cable that lead to your computer motility system.
- Attach the compact resistor to the bottom of the transducer (female luer) and to the top of the plastic manifold (male luer).
- Place the water reservoir onto the top housing of the SOM pump so the bottom plastic luer sits in between the two pegs on the left.
- Connect the silicone reservoir outflow main tube assembly from the white plastic luer at the bottom of the water reservoir.

Section 4 Preparation Procedures

4.1 Filling the Water Reservoir

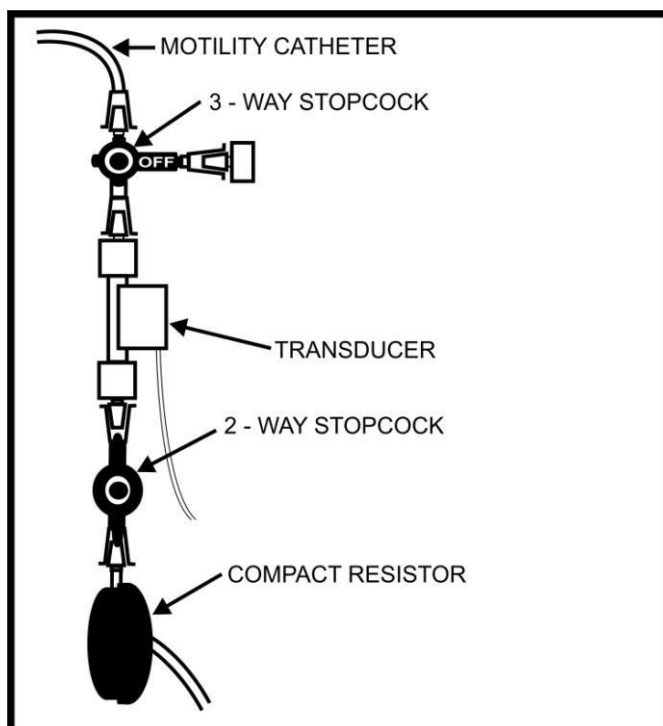
Ensure that the 2-way stopcock is in the OFF position. Ensure the 3-way stopcocks on top of the transducers and the 2-way stopcocks below the transducers are open, as shown in Figure 4 below.

- Unscrew the knob of the water reservoir and remove the lid and round float by tipping the water reservoir on its side.
- Ensure that the inside of the water reservoir is clean. Fill three-quarters full with sterilized irrigation water only.
- Replace the float in the water reservoir to avoid any bubbles being trapped under the float.

CAUTION: Never use the pump without the float in the water reservoir. Air bubbles will form at the transducer and will reduce the pressure rise rate and the accuracy of measurement.

- Replace the lid and screw the knob back on and tighten securely.
- Ensure the bottom plastic luer located at the bottom of the water reservoir is connected.
- Ensure the top plastic quick-connect located on the lid of the water reservoir is connected by pushing the two metal fittings together until they snap into the latched position.

Figure 4 – PVB Transducer and Stopcock Assembly



4.2 Connecting Compressor

If using an air compressor, attach the black extension tube from the compressor to the quick-connect at the back of the SOM pump (“In from compressor”). Push the two metal fittings together until they snap into the latched position. (**NOTE:** SOM pump will not be pressurized until air compressor is turned ON).

4.3 Adjusting Water Reservoir Pressure

To select water reservoir pressure for optimal recording accuracy of pressure rise rate for your recording site or organ, refer to Table 1 below and adjust the water reservoir pressure accordingly.

5 psi is the recommended pressure for sphincter of oddi studies.

CAUTION: Do not set water reservoir pressure higher than 10 psi. Patient will receive excessive water.

Table 1: Water Reservoir Pressure Selection vs Infusion Rate/Pressure Rise Rate

RECORDING SITE (ORGAN)	APPROXIMATE INFUSION RATE WITH COMPACT RESISTORS ml/min	RECOMMENDED WATER RESERVOIR PRESSURE pound/square inch (kPa)	MINIMUM PRESSURE RISE RATE AT CATHETER OPENING mm Hg/sec
UES	0.6	15 (103)	400
Esophagus	0.6	15 (103)	400
Stomach	0.6	15 (103)	400
Small Bowel	0.4	7 (48)	120
Bile Duct	0.4	7 (48)	120
Colon	0.3	5 (35)	60

Table 2: Pressure Conversion Chart

Psi	cm of H ₂ O	mm of Hg	kPa
20	1408	1034	138
15	1056	776	103
7	493	362	48
5	352	259	35

4.4 Filling Pump and Transducers with Water

Be sure the water collection tray is placed under the transducers to catch any water that may drip out. Ensure the 2-way stopcock is in the OFF position.

- After the water reservoir pressure has been adjusted to 5psi, open the main ON/OFF 2-way stopcock leading into the plastic manifold.

CAUTION: Water will spray out as the end plug is unscrewed. Cover the female luer on the manifold with a towel. Retighten end plug.

- Allow 2-3 minutes for the water pressure to purge any air inside the compact resistors.
- Ensure the water is flowing out of the top of the transducers and no trapped air bubbles are in the transducers.
- Attach SOM motility catheter to transducers.

CAUTION: If using a Wilson-Cook Lehman SOM Catheter – DO NOT connect the middle Green Aspiration Port to the SOM pump. The Green Aspiration should be left open to air or attached to a syringe for aspiration.

- The catheter can be pre-filled with a large syringe with sterilized water.
- The pump system is now filled with water and ready for a functional check.
- Fill the catheter with water and flush out any remaining air bubbles until water drips off the catheter.

4.5 **Functional Check-Pinch Test**

It is recommended that pinch test be performed routinely at the beginning of each motility study. This test confirms that the entire system is functioning properly, including the pump, the transducers, and the recording system, and gives a permanent record of the functional performance of the system. This pinch test is also useful during a study whenever the clinical tracing is abnormally inactive and the performance of the system is in question.

- Run the recording program as you normally would for a motility study.
 - Set the recording system pressure amplitude as you would for a study and SOM pump on, water dripping out of the catheter
 - Turn the top 3-way stopcock handle pointing downward to the transducer momentarily. Then quickly return to the right hand position.
 - The pressure tracing should respond immediately with a virtually vertical rise to the full-scale pressure amplitude as set. This response confirms that the entire system is functioning properly, with no leakage or major trapped air bubbles in the system
- CAUTION:** Prolonged pressure may cause damage to the transducers
- To check performance of catheter, use finger to pinch end of sleeve (or opening)
 - Refer to Section 5.2 – Functional Troubleshooting for detailed explanations of unsatisfactory pressure tracings, and to Section 5.3 for Calculation of Pressure Rise Rate.
 - Repeat this test for all channels.
 - The pump is now in standby mode ready for calibration.

4.6 **Calibration of Recording System**

Refer to the manufacturer's instructions for your computerized data processing system. Follow the recommended calibration procedure.

Use of Hydrostatic Calibration System (0-68 cm H₂O)

- With pump ON and water dripping, slide catheter into the bottom calibration tube. The bottom calibration tube is fixed to the same height as the transducers. This position simulates 0 cmH₂O or 0 mmHg pressure. Select low calibration on computer or adjust baseline on recorder to 0 cmH₂O or 0 mmHg position for each channel.
- Slide catheter into the top calibration tube. This position generates 68 cmH₂O or 50 mmHg pressure. Select high calibration on computer, or adjust the recorder to 68 cmH₂O or 50 mmHg for each channel.
- The pump is now calibrated and in stand-by mode ready for a study.

Section 5 Operation

5.1 Normal Operation Before and During the Study

- Check that there is sufficient water in the reservoir to complete the study. Refill the water reservoir if necessary.
- The Driving Pressure gauge should be set at 5 psi.
- The SOM catheter should be firmly attached to the stopcocks on the top of the transducers and all air bubbles should have been flushed out.
- Calibrate the recording system if necessary (Refer to Section 4.6 – Calibration of Recording System, and see instructions from the manufacturer of the motility computer system). Make sure that all the tracings are at 0 pressure (baseline position).
- Run the computer as for a motility study.
- Set the baseline tracing to 0. This establishes the true hydrostatic baseline of 0 pressure.
- With the pump ON, all tracings should show an increase from the baseline of 2-10 mm Hg. This is known as the infusion artifact. It is caused by friction and restriction of the water flow passing through the catheter. If an abnormally high infusion artifact occurs, blockage may have occurred within the motility catheter (Refer to Figure 5 below).
- Set the infusion baseline tracing to 0 again. This is the infusion baseline, the baseline pressure with the infusion artifact removed. This is the baseline to be used for the study.
- **PinchTest:** Pinch the motility catheter immediately above the transducer and observe a sharp rise in the tracing. Repeat the pinch test to all channels.
- If the tracing does not rise sharply full-scale (refer to Figure 6 below), the SOM pump and/or computerized recording system are not functioning properly. Troubleshoot the problem before proceeding with the study (Section 5.2 – Functional Troubleshooting with the Pinch Test).
- If the tracings are acceptable, the SOM catheter can be placed into the holding tube directly below the plastic manifold until the patient is ready for insertion, or it can be immediately inserted into the patient through the biopsy channel of the endoscope.
- You can repeat the pinch test again, or start the motility procedure according to your protocol.

Figure 5 - Infusion Artifact

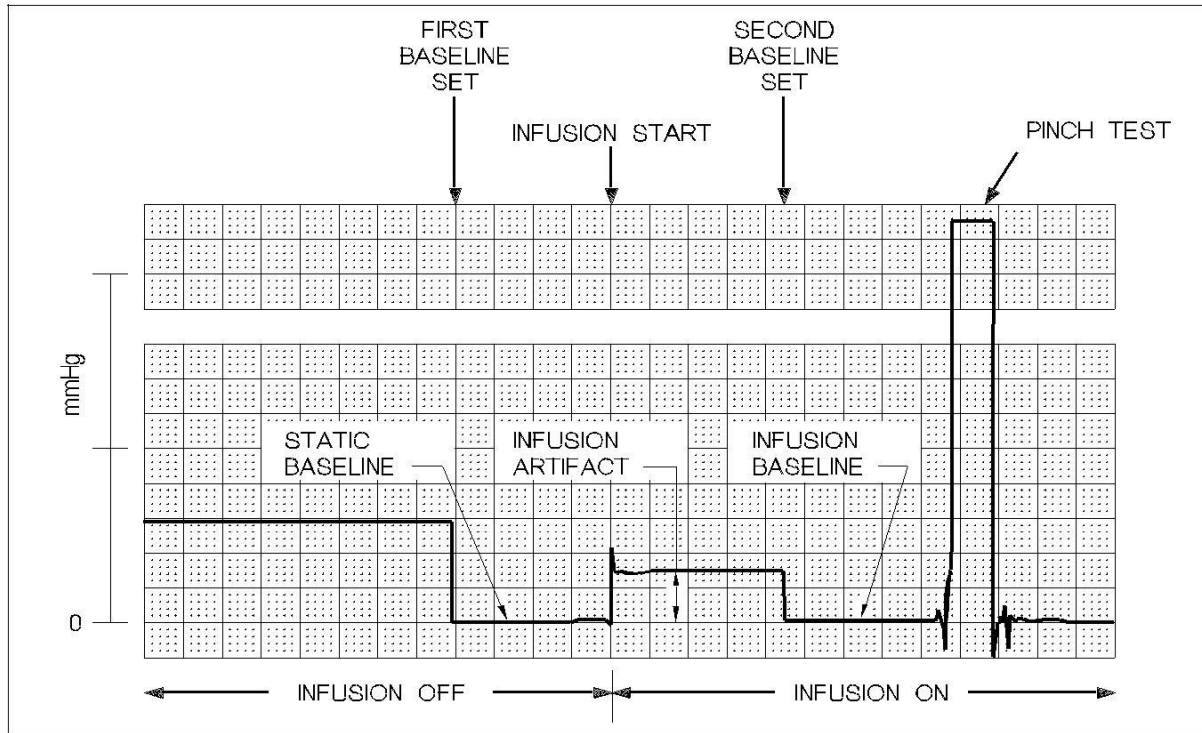
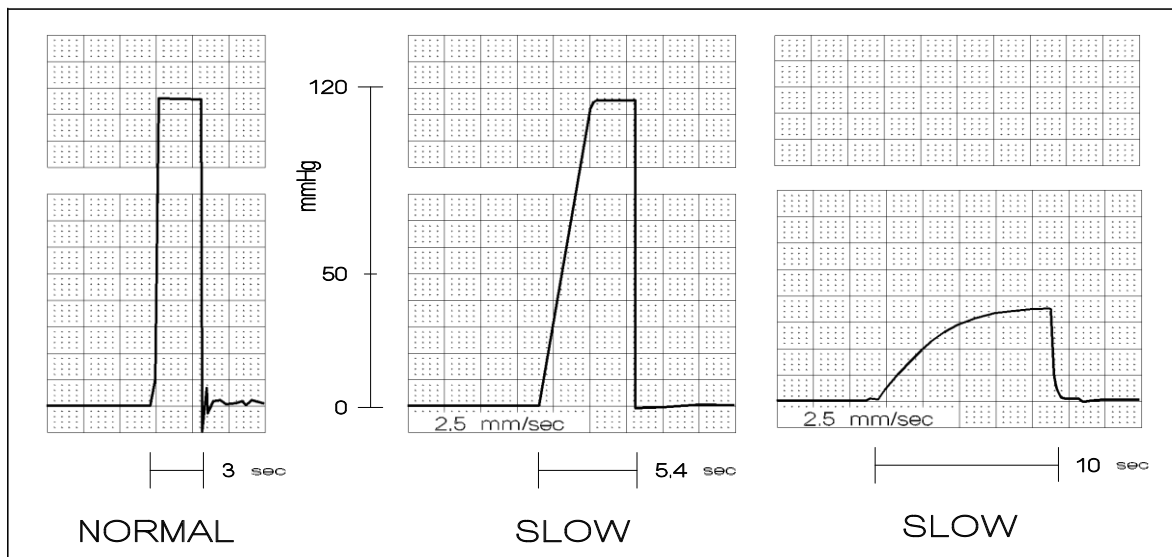


Figure 6 – Pinch Test: Normal and Slow Pressure Rise Rate



5.2 Functional Troubleshooting with the Pinch Test

When the tracing following the pinch test does not rise sharply to full-scale deflection, the system is not functioning properly. If only one tracing is affected, the problem is most likely to be in the individual compact resistor, the transducer, or the SOM catheter. If all channels are affected, then the problem is probably with the water reservoir, or the recording system. (To ensure measurement accuracy of the physiological contractions, for SOM studies the pressure rise rate should be 120 mmHg/sec or better.)

A. No pressure rise in recording – Possible causes:

- Supply Pressure or Driving Pressure is abnormal:
 - if the Supply Pressure gauge is zero check the yellow medical air hose to ensure both ends are connected properly.
 - if the Driving Pressure gauge is less than 5 psi, adjust it to 5 psi.
- Top quick-connect to water reservoir is disconnected or water reservoir is not pressurized:
 - make sure that the plastic quick-connect on the side of the water reservoir lid is connected properly. Push the connector together hard, until it snaps.
- Bottom plastic luer to water reservoir is disconnected:
 - reconnect the bottom plastic luer.
- Main ON/OFF 2-way stopcock on compact resistor/ transducer/ SOMcatheter is closed:
 - open stopcock to correct the problem.
- Transducer malfunction:
 - if any individual channel has a poor or no response rate, then there could be a transducer malfunction.
 - interchange the transducer of a poor response channel, with one from a channel that is responding properly to confirm malfunction.
- Recording system malfunction:
 - if all channels have no response, then the possible cause is a recording system malfunction.
 - troubleshoot following manufacturer's instructions.

B. Slow pressure rise in recording – Possible causes:

- Air bubbles in fluid path:
 - carefully inspect for air bubbles in system. If in doubt, flush system thoroughly.
- Leakage in fluid path:
 - carefully inspect all luer connections for leakage of water. Tighten all connections; replace any components that leak. Wipe all luer connections dry and wait again.
- Supply Pressure gauge too low, i.e.1-2psi:

- if the Driving Pressure is less than 5 psi, turn the pressure regulator control knob clockwise to increase the pressure output from the regulator to the water reservoir.
- if the pressure on the Supply Pressure gauge is less than 5 psi, ensure the medical air hose is properly connected and that there is proper air flow through the system.
- Blocked compact resistor (in channels with slow rise rate):
 - remove any blocked compact resistors, attach the flush support tool around the silicone luer, and flush them using a 1cc syringe filled with sterilized irrigation water. If any compact resistors are still blocked, replace them.
 - check that the 3-way stopcocks on top of the transducers are in fully open position.
 - disconnect the catheter from the transducers. Observe water dripping from each transducer. At 5 psi the flow rate should be about 0.4 ml/min.
- Leaking or blocked catheter:
 - connect the catheter to the transducer and lay it horizontally on top of the transducers.
 - the artifact should be similar for all channels.
 - any channel that has an unusually low infusion artifact is likely to have a leaking lumen or valve connection. Repair or replace leaking component.
 - any channel that has an unusually high infusion artifact is likely to be blocked in that lumen of the catheter. Remove the catheter, place it in a basin of hot water, and flush the channel with a small syringe and hot water until the channel is cleared.

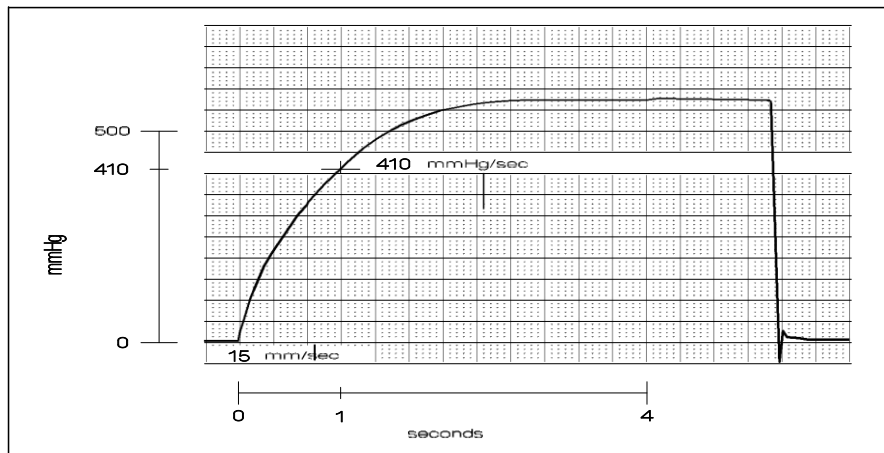
5.3 Calculation of Pressure Rise Rate

The pressure rise rate is defined as the pressure rise rate in mmHg or cm H₂O per second.

- Run the recording system at a high speed such as 15 mm/sec in order to capture a one-second slope.
- With infusion on, block the opening of the SOM catheter with your finger to create a rise in pressure.
- For the sleeve catheter, block the sleeve at the proximal end. Do not hold the sleeve for an excessive length of time. The high pressure from the SOM pump could damage the sleeve.
- The pressure tracing in the figure rises from 0 mmHg at the beginning of the rise to 410 mmHg at the 1-second mark. The pressure rise rate is therefore $(410)/(1)=410$ mmHg/sec.

To ensure measurement accuracy of the physiological contractions, the pressure rise rate for Sphincter of Oddi studies should be 120 mmHg/sec or better

Figure 7 - Calculation of Pressure Rise Rate



5.4 Post Study: Daily Blow-dry Shut-down Procedure

- Release all pressure in the pump system by disconnecting and reconnecting the plastic quick-connect on the water reservoir lid several times until the pressure in both gauges on the control box (and the gauge on the compressor, if included) drop to zero.
- Empty all the water in the water reservoir.
- Reconnect the empty water reservoir and pressurize by reconnecting the plastic quick-connect on the water reservoir lid.
- Open all valves and stopcocks.
- Flush the whole system with air for 5 minutes until no more water is dripping out of the transducers.
- Disconnect and reconnect the water reservoir plastic quick-connect several times and depressurize the pump system.
- Remove empty water reservoir. Store dry with lid off.
- Store pump system dry with all stopcocks and valves open.

CAUTION: Do not leave any water in the pump system or water reservoir overnight. Retained water in the pump system may cause the growth of bacteria to unacceptable potable water standards.

SERVICE MAINTENANCE

According to clinical standards, the water in the water reservoir has to meet the acceptable levels of potable water. The proven method to keep bacterial levels down is to store the pump tubing system dry when not in use. The drying protocol alocan maintain the daily sterilized irrigation water within acceptable potable water standards.

Section 6 Service Maintenance

6.1 Disinfection Procedure

The SOM pump is designed specifically to perfuse water into the duodenum only. Therefore the requirement for the water is to meet the potable water standard. If the daily blow dry procedure is maintained and only sterilized water is used, then the potable water standard will be met. Therefore, disinfection between patients is not necessary. For good clinical infections control practice, the requirement of disinfection of the SOM pump system should be determined by the institution's own guideline. Disinfection once every 1-3 months is typical.

CAUTION: Do not use alcohol to clean the water reservoir. Alcohol may cause cracks in the water reservoir material.

CAUTION: Do not use any disinfectant or solution in the fluid path of the pump

which is incompatible with the following materials: silicone, acetal, acrylic, Buna-N, epoxy adhesive, polycarbonate, high-density polypropylene, polyurethane, TFE, Brass-Nickel, polyvinylchloride.

Confirm compatibility of the disinfectant with the disinfectant manufacturer before use. **Mui Scientific is not liable for any damage to the pump, or harm to patients or personnel, caused by improper use of a disinfectant or procedure.**

Clinical evaluations have verified the following disinfectants for use:

- Cidex OPA
- Sporox II
- Korsolex Extra

A disinfectant which is compatible with flexible endoscopes will be compatible with the SOM pump.

Step 1; Purge system with air

(Skip Step 1 when starting with a dry pump)

- Depressurize system by disconnecting the plastic quick-connect on the water reservoir lid several times until the pressure in both gauges on the control box (and the gauge on the compressor, if included) drop to zero.
- Empty the water reservoir.
- Reconnect the empty water reservoir and reconnect the top and bottom quick-connect to the water reservoir to pressurize.
- Purge the whole system with 20 psi air for 5-10 minutes, or until no more water is dripping out of the compact resistors.

Step 2: Fill system with disinfectant

- Disconnect and reconnect the water reservoir plastic quick-connect several times and depressurize the system.
- Fill water reservoir 1/2 full with disinfectant and swirl within water reservoir to rinse all surface area (including underside of lid).
- Replace lid and reconnect water reservoir top and bottom plastic quick-connect to pressurize.
- Perfuse at 20 psi through pump tubing system for the time indicated in the chart below, allowing the disinfectant to drip out through the compact resistors into a container.

Resistor Part #	Flow (ml/min)	Perfusion Time
P4HREC080	.80	15 mins.
P4HREC060	.60	20mins.
P4HREC045	.45	25 mins.
P4HREC030	.30	30mins.
P4HREC020	.20	45 mins.
P4HREC015	.15	60mins.

* Please contact Mui Scientific directly for disinfection protocol of any resistors not listed above.

- Allow the disinfectant to sit within the system for the additional length of time recommended by the disinfectant manufacturer

Step 3: Rinse system with sterilized irrigation water

- Disconnect and reconnect the water reservoir plastic quick-connect several times and depressurize system.
- Remove water reservoir. Rinse with sterilized irrigation water.
- Fill water reservoir 1/2 with sterilized irrigation water.
- Replace lid and reconnect water reservoir top and bottom plastic luer.
- Perfuse at 20 psi for the same amount of time as indicated in the chart above to rinse disinfectant.
- Open all stopcocks to rinse.

Step 4: Repeat step 3 (to ensure all disinfectant has been rinsed out of system.)

Step 5: Purge system with air (for storage or immediate use)

- Depressurize by disconnecting the water reservoir plastic quick-connect.
- Empty water reservoir.
- Reconnect empty water reservoir to bottom and top plastic luer.
- Purge tubing system with 20 psi air until no more water is dripping out of the compact resistor.
- Disconnect the water reservoir plastic quick-connect several times to depressurize.

- Replace used transducers with new PVB transducers.
- Reconnect compact resistors to new PVB transducers.

For storage: Remove empty water reservoir and store dry with lid off.

For immediate use: Fill water reservoir with fresh sterilized irrigation water and continue with start-up procedure.

6.2 Care and Cleaning of the SOM Pump

Use a soft cloth moistened slightly with water and mild soap to wipe down any spots that may accumulate on the outside of the pump. Wipe off any soap residue with sterilized irrigation water.

Rinse out the water reservoir with fresh clean water and wipe out using a soft cloth.

DO NOT USE ALCOHOL.

6.3 Inspecting the Compressor's Drying Cylinder

For SOM pumps using a compressor, inspect the drying cylinder through the port on the back of the air compressor.

- *If the color of the drying cylinder is orange, the desiccant is in satisfactory condition.*
- *If the color of the entire drying cylinder is dark green, it indicates that the desiccant has absorbed excessive amounts of moisture from the air, and it must be regenerated.*

(The length of time before the desiccant needs to be regenerated will vary, depending on the operating environment and the frequency of pump use. The desiccant may last several years before regeneration is needed.)

To Regenerate Desiccant

- Remove the lid of the air compressor.
- Remove the drying cylinder from the air compressor.
- Unscrew the cylinder cap. **CAUTION:** The cap is spring loaded.
- Pour out the granules on a tray and spread evenly, one granule deep.
- Heat the granules for 5 hours at 125°C (250°F) in a conventional oven.

When all the water has been driven out the granules will be orange again.

To ensure maximum effectiveness of desiccant, do not regenerate more than five times.

- Cool the desiccant in a tight container before refilling the drying cylinder.
- Pre-dry the felt filters at 100°C for 30 minutes before assembly of the drying cylinder.
- Reassemble the drying cylinder and connect to the air compressor. Pressurize the pump and check that the cap of the drying cylinder is on tightly, with no leakage.
- Reconnect to the SOM pump.

Section 7 Air Compressor

7.1 AIR COMPRESSOR FIGURES

Figure 9 – Front view of Air Compressor

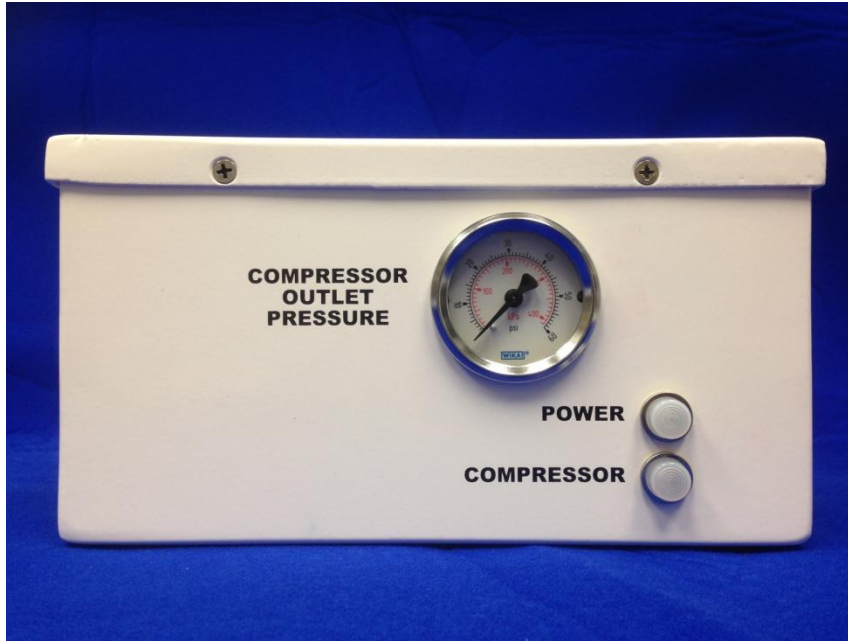


Figure 10 – Back view of Air Compressor



Figure 11 – Interior of Air Compressor



Figure 12 – Electrical Schematic

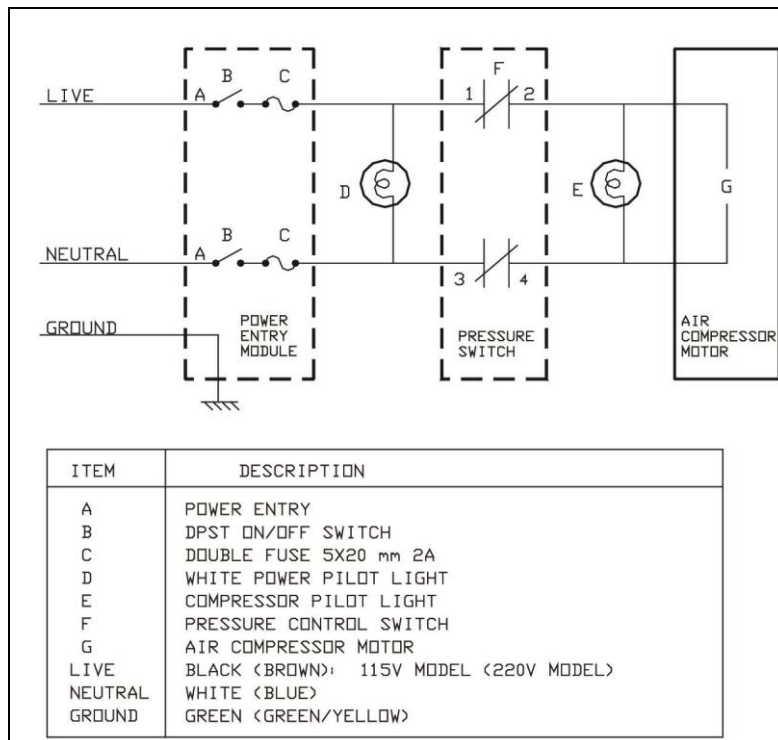
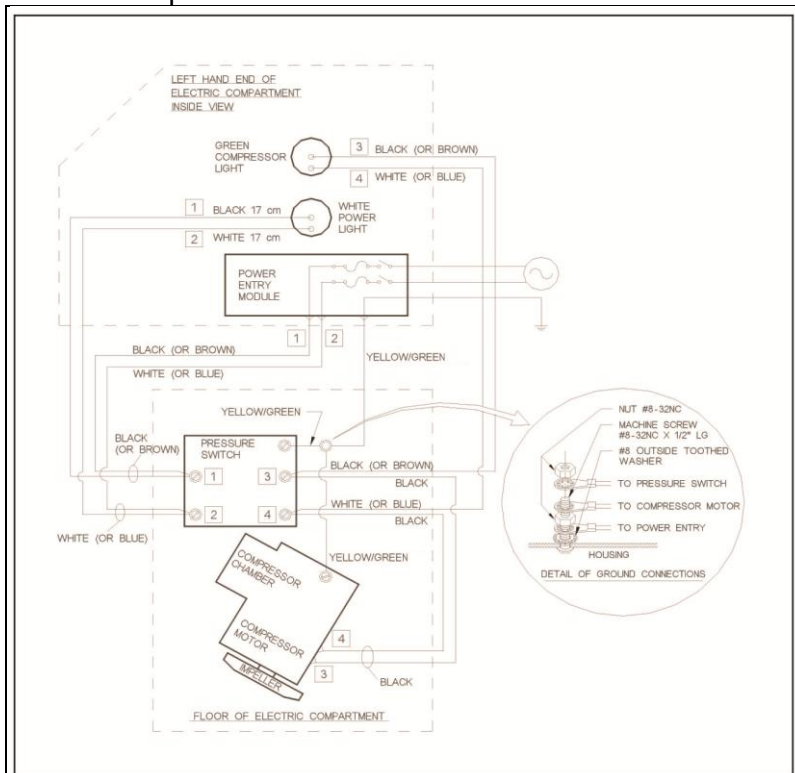


Figure 13 – Electrical Compartment



7.2 DRYING THE DESICCANT

If the color of the entire drying cylinder is dark green, it indicates that the desiccant has absorbed excessive amounts of moisture from the air, and it must be regenerated.

The length of time before the desiccant needs to be regenerated will vary, depending on the operating environment and the frequency of pump use. The desiccant may last several years before regeneration is needed.

To Regenerate Desiccant:

- Remove the lid of the air compressor housing.
- Remove the drying cylinder from the air compressor.
- Twist the cylinder cap by hand.
- Pour out the granules on a tray and spread evenly, one granule deep.
- Heat the granules for 5 hours at 125°C (250° F) in a conventional oven.
When all the water has been driven out, the granules will be orange again.
To ensure maximum effectiveness of desiccant, do not regenerate more than five times.
- Cool the desiccant in a tight container before refilling the drying cylinder.
- Pre-dry the felt filters at 100 °C for 30 minutes before assembly of the drying cylinder.
- Reassemble the drying cylinder and connect to the air compressor. Pressurize the air compressor and check that the cap of the drying cylinder is on tightly, with no leakage.
- Reconnect to the pump.

Section 8 Parts List

7.1 Pump Parts List

Replacement Parts List

Part Number	Description
P4-D-222T	PVB Transducer
P4-H-RECO60	Compact Resistor - 0.60ml/min
P4-A-RES	Water Reservoir – 500ml with fittings
P4-C-560	1/8" Pipe Thread Valve Body
P4-C-601	2-way Stopcock
P4-H-304	Flushing Connecting Tube – 2 Transducers
P4-H-306	Reservoir Draining Tube with 2-way Stopcock
P4-B-601X	Silicone Reservoir Outflow Main Tube Only
P4-P-503	C-clamp for IV Pole
P4-F-210	Air Compressor (115V)
P4-F-211	Air Compressor (220V)
P4-F-411	Drying Cylinder Subassembly
P4-F-435	Desiccant Orange (1 pack)
P4-CONBOX	Regulator Control Box
P4-H-640	Calibration system (Scale 0-68 cmH ₂ O, or 0-50 mmHg)
P4-D-400	Water Collection Tray

Autoclaving Components Kit

Part Number	Description	Part Illustration
P4-S-002	<u>ComponentsKit</u> 2X Compact Resistors - 0.60ml/min 2X Silicone Reservoir Outflow Main Tube Only	